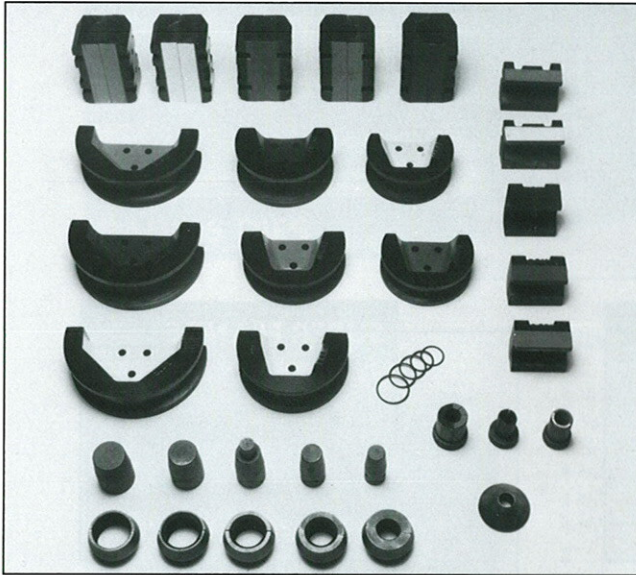


# DIE PACKAGES



## Super 80

### BENDING DIES

RADIUS DIES  
 112-3 200-5  
 134-4 214-4  
 200-3 214-5  
 200-4 212-5

BACK SHOES (2)  
 112-1 214-1  
 134-1 212-1  
 200-1

HALF SHOES (1)  
 112-H 214-H  
 134-H 212-H  
 200-H

### END FINISHING TOOLS—SEGMENT

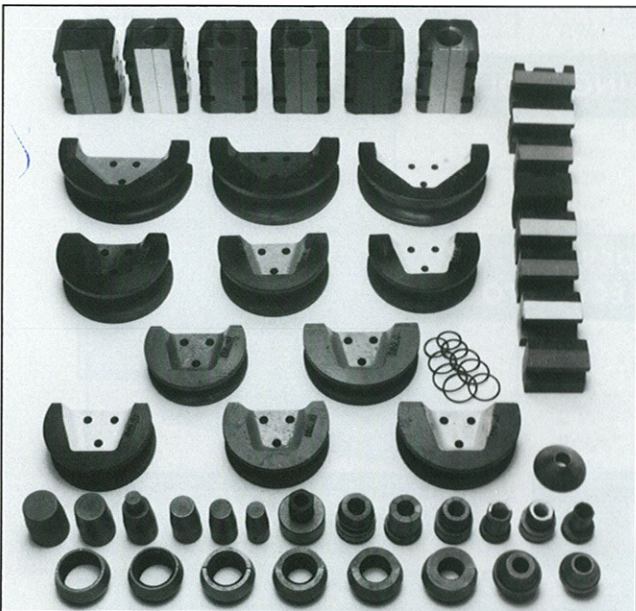
EXPANDERS  
 1 1/2" - 1 5/8"  
 1 3/4" - 2"  
 2 1/8" - 2 1/2"

### END FINISHING TOOLS—SOLID

COLLETS (2 Required)  
 1 1/2" 2 1/4"  
 1 3/4" 2 1/2"  
 2"

SWAGERS  
 1 1/2" 2 1/4"  
 1 3/4" 2 1/2"  
 2"

SOLID DIE FLARE  
 45° & 90°



## Super 120

### BENDING DIES

RADIUS DIES  
 112-3 200-5  
 134-3 214-4  
 134-4 214-5  
 178-4 212-4  
 200-3 212-5  
 200-4

BACK SHOES (2)  
 112-1 200-1  
 134-1 214-1  
 178-1 212-1

HALF SHOES (1)  
 112-H 200-H  
 134-H 214-H  
 178-H 212-H

THREE QUARTER SHOES (1)  
 200-0 214-0

### END FINISHING TOOLS—SEGMENT

EXPANDERS  
 1 1/2" - 1 5/8" 2 1/8" - 2 1/2"  
 1 3/4" - 2"  
 BUICK BALL TOOLS  
 2" 2 1/2"  
 2 1/4"

### END FINISHING TOOLS—SOLID

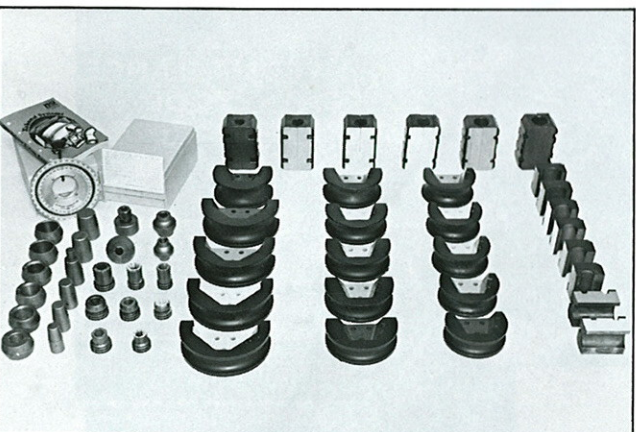
COLLETS (2 Required)  
 1 1/2" 2"  
 1 3/4" 2 1/4"  
 1 7/8" 2 1/2"

SWAGERS  
 1 1/2" 2"  
 1 3/4" 2 1/4"  
 1 7/8" 2 1/2"

FEMALE BALL JOINT  
 1 3/4" & 2" 2 1/4" & 2 1/2"

SUPER FLANGE  
 1 1/2" & 2"

SOLID DIE FLARE  
 45° & 90°



## Super 150

### BENDING DIES

RADIUS DIES  
 112-3 200-4  
 112-4 200-5  
 134-3 214-3  
 134-4 214-4  
 178-3 214-5  
 178-4 212-4  
 178-5 212-5  
 200-3

BACK SHOES (2)  
 112-1 200-1  
 134-1 214-1  
 178-1 212-1

HALF SHOES (1)  
 112-H 200-H  
 134-H 214-H  
 178-H 212-H

THREE QUARTER SHOES (1)  
 200-0 214-0

### END FINISHING TOOLS—SEGMENT

EXPANDERS  
 1 1/2" - 1 5/8" 2 1/8" - 2 1/2"  
 1 3/4" - 2"  
 BUICK BALL TOOLS  
 2" 2 1/2"  
 2 1/4"

FLARES 45°  
 1 3/4" & 2 1/4" 2" & 2 1/2"  
 1 7/8" & 2 3/8"

### END FINISHING TOOLS—SOLID

COLLETS (2 Required)  
 1 1/2" 2"  
 1 3/4" 2 1/4"  
 1 7/8" 2 1/2"

SWAGERS  
 1 1/2" 2"  
 1 3/4" 2 1/4"  
 1 7/8" 2 1/2"

FEMALE BALL JOINT  
 1 3/4" & 2" 2 1/4" & 2 1/2"

SUPER FLANGE  
 1 1/2" & 2"

SOLID DIE FLARE  
 45° & 90°

ACCESSORIES  
 Deluxe Program Cards  
 Rotational Dial